

Customer Name:

Application Number:

Project:

Material:

Prepared By:

Date:

Revision:

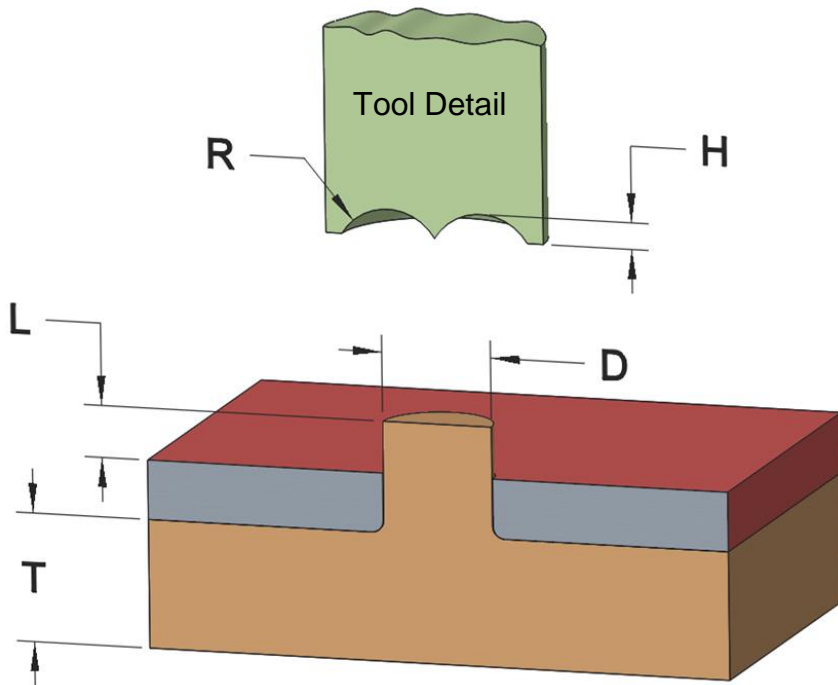
Email:

	Dimension	General Guidelines	Recommended Size
D	Post Diameter	> 0.156" (3.96mm)	
L	Post Length	0.614D	
T	Wall Thickness	Minimum 2D	
R	Dome Detail Radius	0.5D	
H	Dome Detail Height	0.25D	

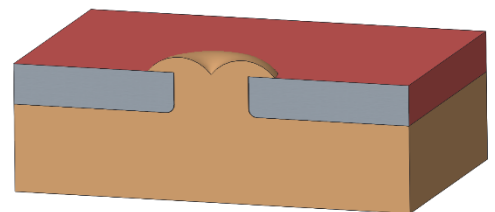
The low profile rosette staking configuration is generally used when a strong, short formed detail is required.

The tool detail is pointed in the middle to help initiate the melt without the need for a pointed detail on the part itself.

The low profile rosette detail generally has a very nice appearance.



A generous radius should be placed at the base of the post to reduce stress in this area.



Collapsed