

Customer Name:

Date:

Application Number:

Revision:

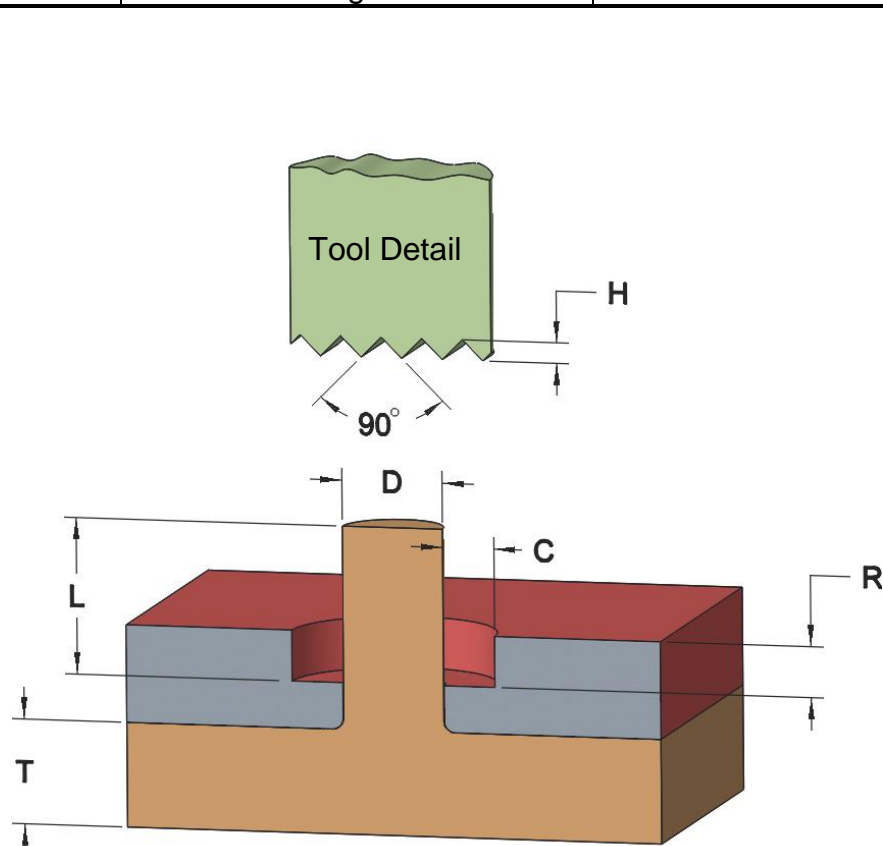
Project:

Material:

Prepared By:

Email:

| | Dimension | General Guidelines | Recommended Size |
|---|---------------------|--------------------|------------------|
| D | Post Diameter | < 0.250" (6.35 mm) | |
| L | Post Length | 2D | |
| T | Wall Thickness | Minimum 2D | |
| R | Relief Depth | 0.5D | |
| C | Relief Width | D | |
| H | Knurl Detail Height | 0.3D - 0.5D | |

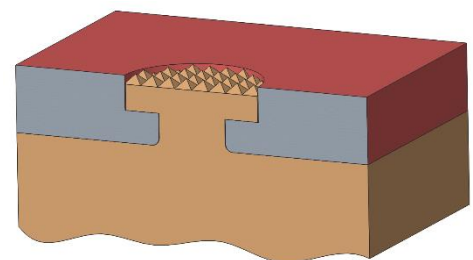


A generous radius should be placed at the base of the post to reduce stress in this area.

The knurl staking configuration is generally used on parts that have an unusual post shape or when alignment will be difficult.

A knurled stake can provide good tightness between the two components.

This style of stake is generally not considered to have good appearance.



Collapsed