

Customer Name:

Date:

Application Number:

Revision:

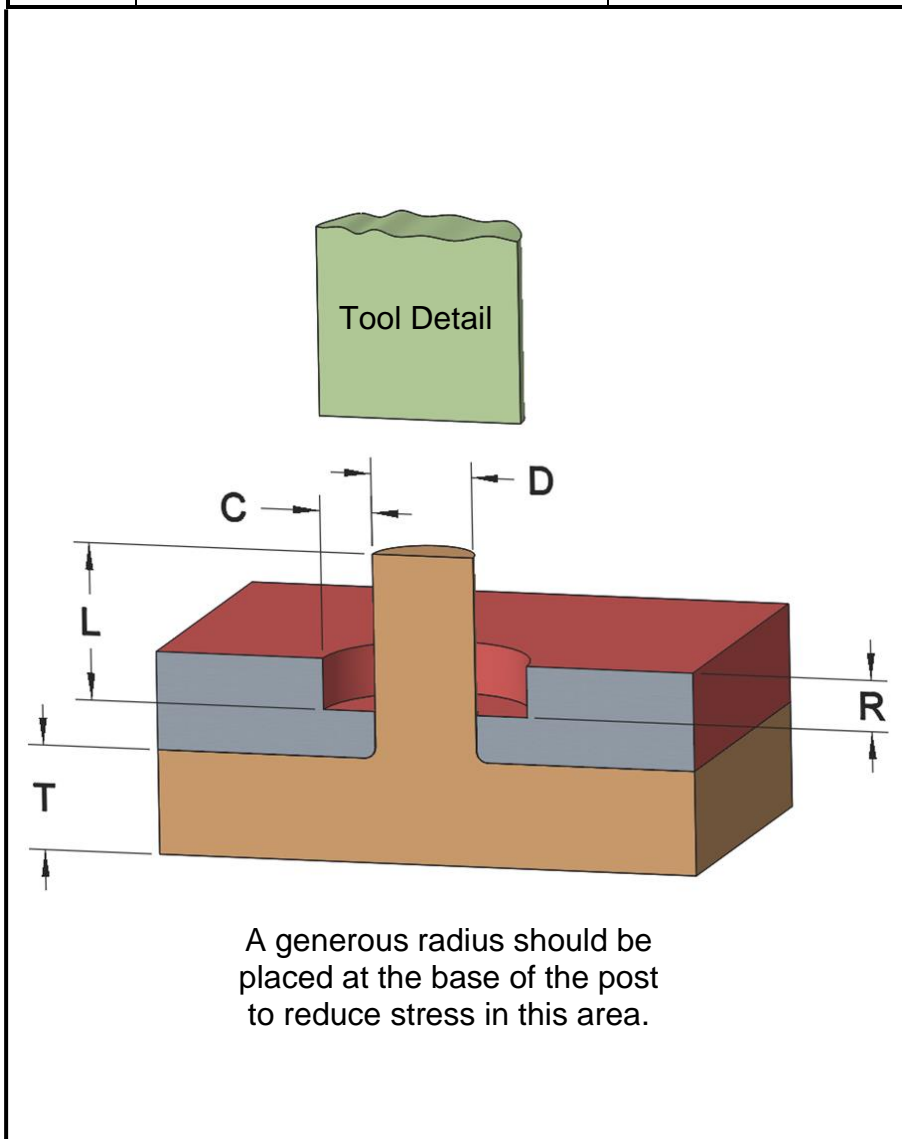
Project:

Material:

Prepared By:

Email:

	Dimension	General Guidelines	Recommended Size
D	Post Diameter	< 0.250" (6.35 mm)	
L	Post Length	2D	
T	Wall Thickness	Minimum 2D	
R	Relief Depth	0.5D	
C	Relief Width	D	



The flat staking configuration is generally used on parts that must be flush after staking.

This style of staking, however, does not offer good melt control, and requires very tight clearance between the post and the hole in the second part.

Typically, this is more successful with thermal staking than with ultrasonic staking.

