

Intelligent Assembly Solutions

Customer Name:

Date:

Application Number:

Revision:

Project:

Material:

Prepared By:

Email:

	Dimension	General Guidelines	Recommended Size
T	Tongue Width	Exactly 0.080" (2mm)	
L	Tongue Length	Maximum 3T (shorter is preferred)	
C	Cosmetic Gap Height	0.020"-0.040" (0.5-1 mm)	
E	Side Wall Base Width	~ 0.060" (1.5mm)	
S	Side Wall Top Width	~ 0.040" (1mm)	
H	Side Wall Height	~ 0.080" (2mm)	
D	Groove Depth	~ 0.060"-0.120" (1.5-3mm)	
M	Melt Down	0.040" (1mm)	
F	Side Clearance	0.080" (2mm) minimum	

